

GTP / DATA SHEET FOR ACSR 95/55 CONDUCTOR

SR No	PARTICULARS	UNIT	DATA
A	ACSR CONDUCTOR		
1	Specification according to which the conductor will be manufactured and tested.	-	EN 50182
2	Code Name	-	ACSR 95/55
3	Size / Construction		Al. 12/3.2 mm + St. 7/3.2 mm
4	Outer Diameter of Conductor	mm	16.00
5	Standard cross sectional area of Aluminium	mm ²	96.5
6	Standard cross sectional area of steel	mm ²	56.3
7	Total Sectional area of the conductor	mm ²	152.8
8	Minimum Rated Strength of Conductor	kN	77.85
9	Maximum DC resistance of conductor at 20 deg.C.	Ohm/km	0.2992
10	Standard Linear mass of conductor		
	a) Aluminium	Kg/km	266.5
	b) Steel	Kg/km	440.3
	c) Conductor without Grease	Kg/km	706.8 (Nominal)
11	Lay ratio of conductor	-	
	(a) 1+6 Steel layer	-	Min.16 Max.26
	(b) 12 Wire layer	-	Min.10 Max.14
12	Direction of lay for outside layer	-	Right Hand
13	Greasing	-	N/A
14	PACKING	-	As per attached Drum Drawing
B	Particulars of Raw Materials :		
1	Aluminium	-	
	(a) Minimum Purity of Aluminium	%	99.50%
	(b) Maximum Copper Content	%	0.05%
C	ALUMINIUM STRANDS AFTER STRANDING		
1	Diameter	-	
	(a) Nominal	mm	3.20
	(b) Maximum	mm	3.23
	(c) Minimum	mm	3.17
2	Minimum Ultimate Tensile Strength	N/mm ²	156.8
3	Maximum Resistivity per Km at 20°C	Ohm- mm ² /km	28.264
4	Wrap Test	-	On 1XD

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D	STEEL STRANDS AFTER STRANDING (ST1A)		
1	Diameter	-	
	(a) Nominal	mm	3.20
	(b) Maximum	mm	3.25
	(c) Minimum	mm	3.15
2	Minimum Ultimate Tensile Strength	N/mm ²	1235
3	Minimum Ultimate Tensile stress.	N/mm ²	1100
4	% Elongation on 250mm Guage Length(min.)	%	3.0
5	Min. No. of twists to breakage on a length of 100 times the wire diameter.	Nos	12 Twist
6	Galvanising		
	(a) Minimum mass of zinc coating per sq.m of Uncoated wire surface.	g/m ²	245
	(b) Minimum Number of Dip/ min.	Dip/min	3 dips of 1 min & 1 dips of 1/2 min
7	Wrapping Test	-	1 X D
8	Adhesion Test	-	4 X D